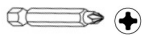



## Tools Required

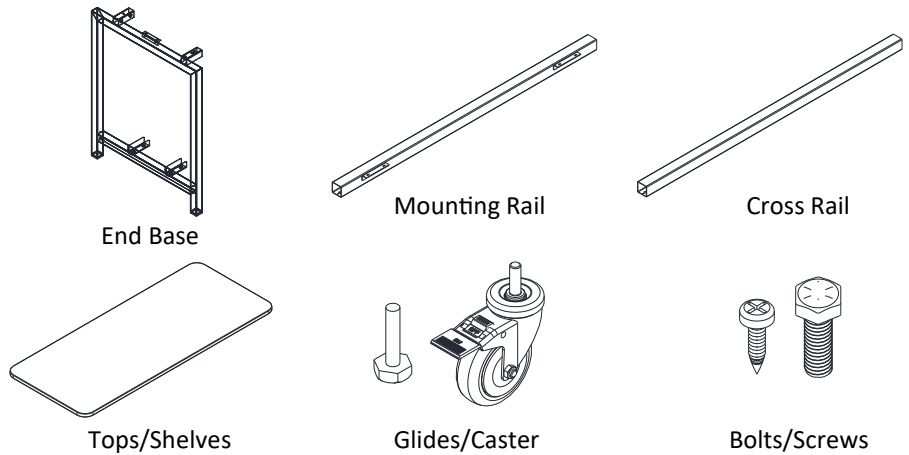
- #2 and #3 Phillips Head 
- Drill  NOTE: Need 90° angle drill for shelf units
- Wrench—1/2"

## Kit Content: General

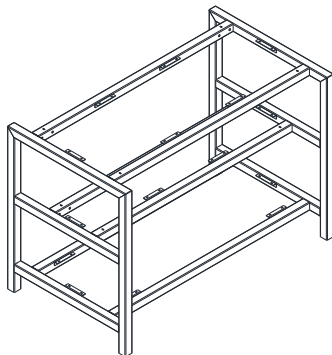
1. End Base
2. Mounting Rail
3. Cross Rail
4. Tops/Shelves
5. Bolts/Screws/Washers
6. Glides/Casters

## Draft Table - Installation Notes

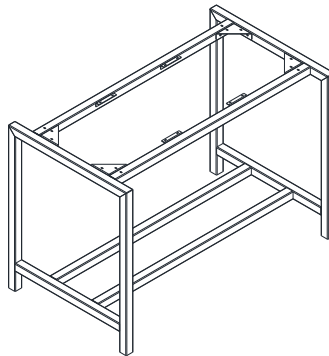
1. **Mounting Rail Orientation:** Position brackets to face inward on table.
2. **End Base Orientation:** Brackets face toward inside of table.
3. **Glide/Caster Installation:** Insert glides /casters into the bottom of each end base before placing table upright.



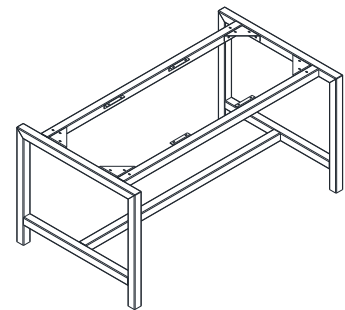
## Draft Table - Structure Overview



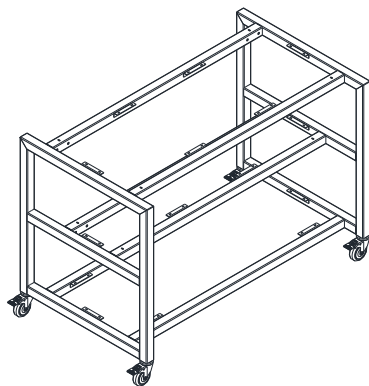
Shelves—Glides



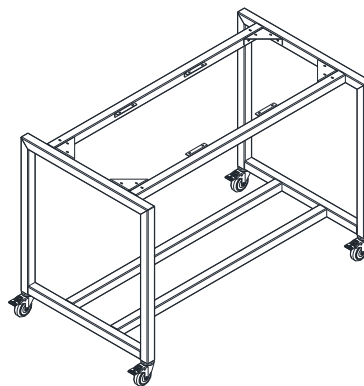
Bar Height—Glides



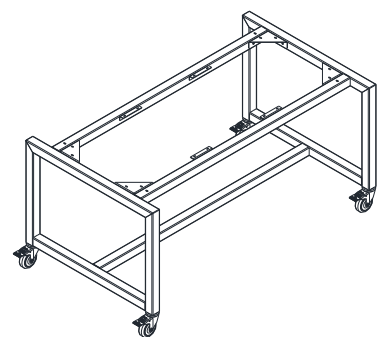
Seated Height—Glides



Shelves—Casters



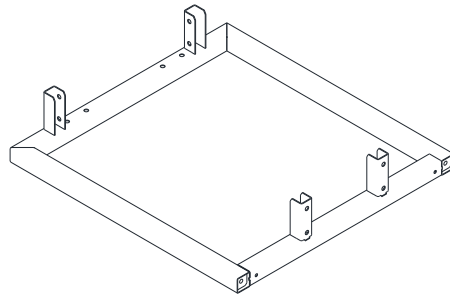
Bar Height—Casters



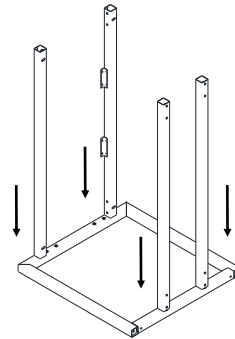
Seated Height—Casters

## Draft Table—Assembly Steps

1. Lay one **End Base** on its side on a **protected surface** to prevent scratching



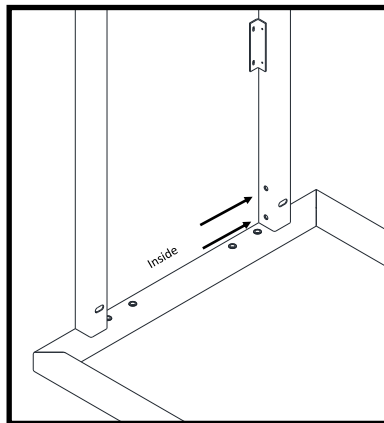
2. Place all **Rails** onto the brackets of the **End Base** as shown.



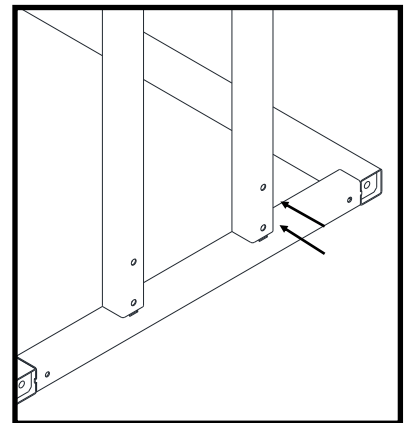
3. Orientation Detail:

- **Mounting Rails:** Brackets always pointed inward
- Top and Middle: Fastened on the inside of rail
- Bottom: Fastened on the bottom of rail

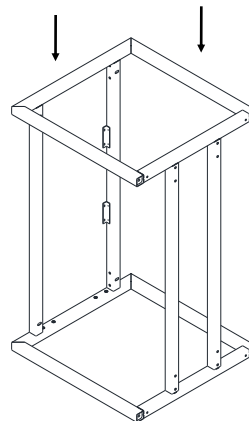
TOP



BOTTOM



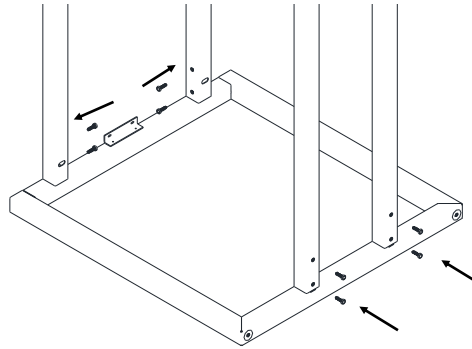
4. Lift the **second End Base** and align all **Rails** with its brackets.



## Draft Table—Assembly Steps

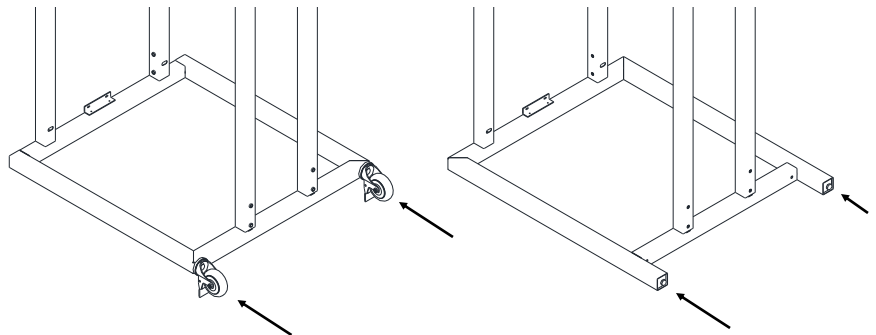
5. Insert all **bolts** into the **Mounting Rails** and **Cross Rails** as shown.

- Ensure all bolts are tight.

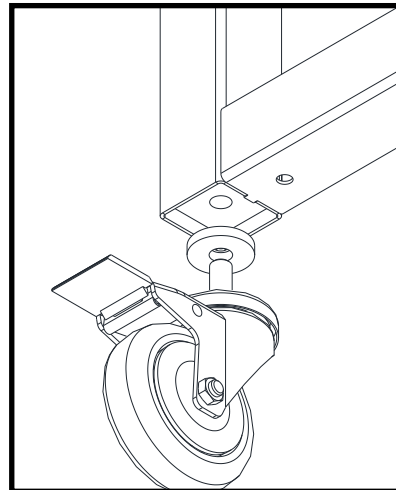


6. Insert Glides/Casters to bottom of End Base

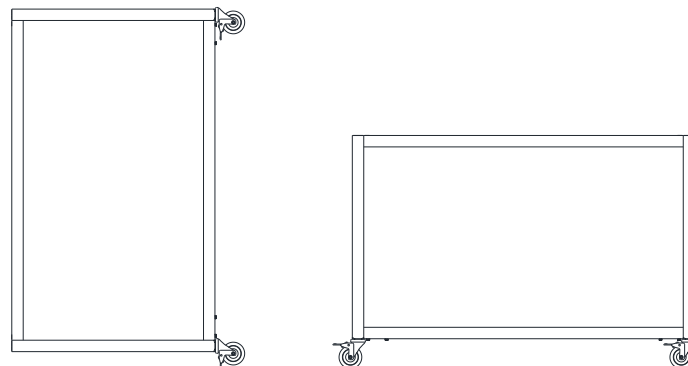
- Glides threaded into threaded insert to desired height
- Casters threaded into threaded insert—tighten as much as possible



6a. For Caster models, place metal spacer on caster stem before fastening to base



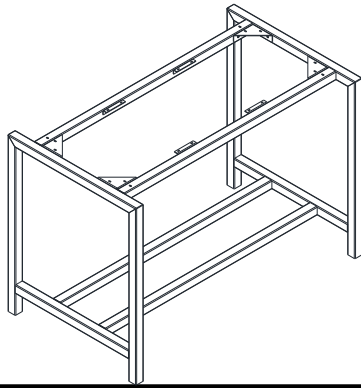
7. Carefully **lift and tip** the assembled unit **upright onto its legs**.



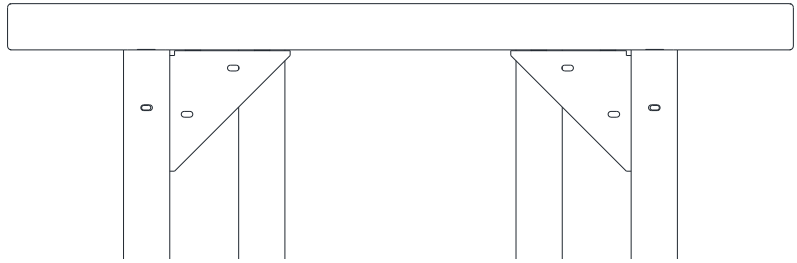
8. For Non-Shelved units:

- Locate and fasten corner brackets using bolts/washers

NOTE: The elongated holes on the brackets should be horizontal.



HORIZONTAL

A horizontal double-headed arrow with the word "HORIZONTAL" above it, indicating the orientation of the elongated holes on the brackets.

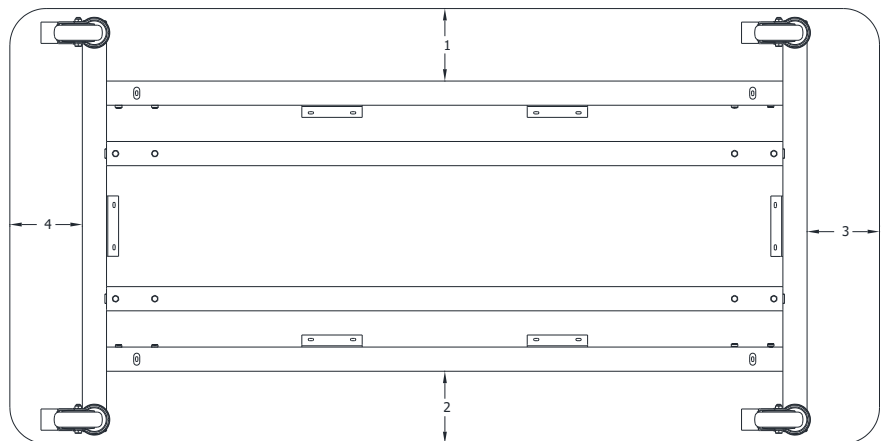
## **Draft Table—Top Assembly**

9. Place the **Top** on the assembled base.

Use a **tape measure** to center it —

Dimensions **1 = 2** and **3 = 4**.

NOTE: Use same method to locate shelves



### **NOTE:**

If using undermount power, ensure cover and plate are joined before fastening to underside of top

