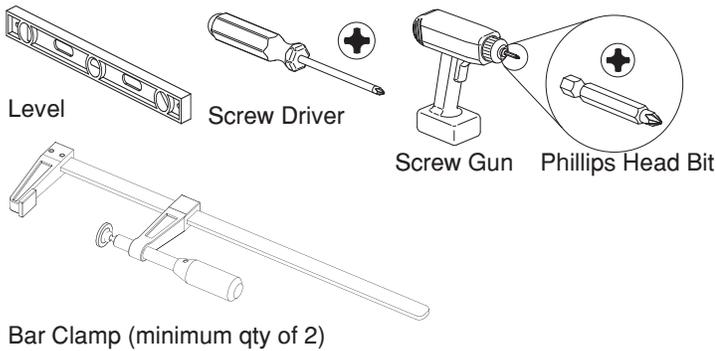
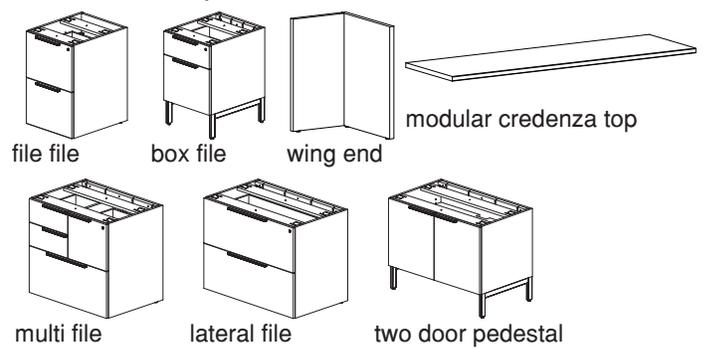


Assembly of Modular Components

Recommended Tools



Modular Components



Hardware Used



Style A Modular Credenza with Side by Side Units

Step 1 Preparing the Modular Components

- Unpack the modular and place in the proper order for installation, matching up the correct credenza top width.
- Remove drawers or doors to access the top fastening strip inside the modular units as needed.
note: keep drawers in the correct order, each drawer has been fitted to a particular location in the modular unit.
- Level in place the modular base cabinet to each of the other cabinets.

Step 2 Assembling the Modular Components

- Use the bar clamp to secure and ensure the units are tight. Fasten the unit together with #8 x 1 1/4" screws. *diagram 1*
- Repeat above step as needed until all units are attached side to side.
- Align the credenza top on to the units. Some tolerance has been built into top width. Even out the tolerance from side to side. Clamp the top into place. *diagram 2*
- Fasten the top using #8 x 1 1/2" Pan Head Wood Screws.
- Re-install the drawer and doors into the units. Check to make sure the unit is level.

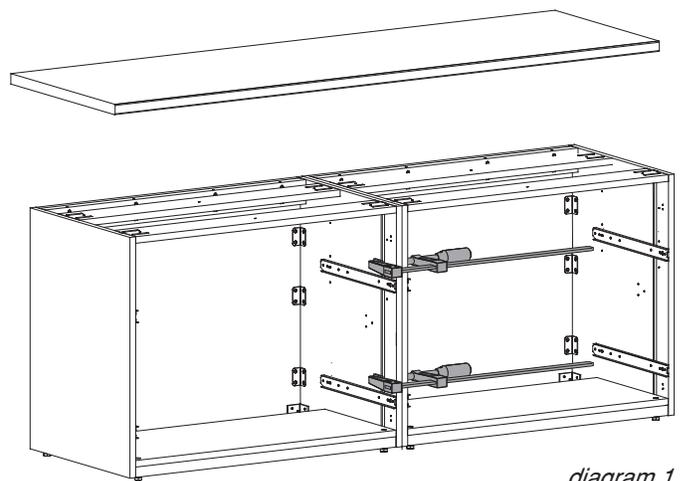


diagram 1

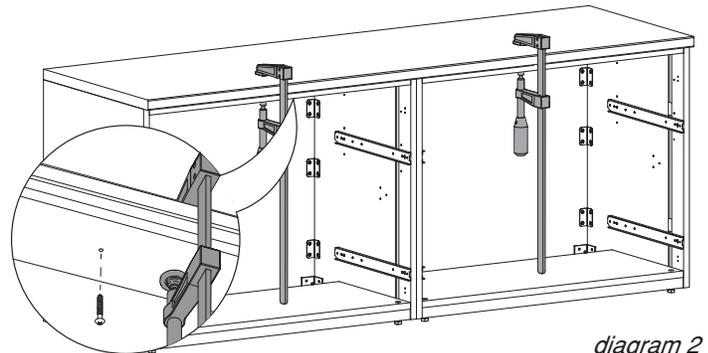


diagram 2

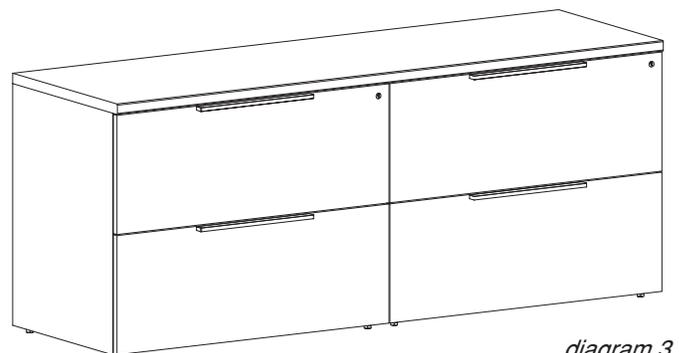


diagram 3

Notice To Installers: Failure to comply with installation instructions will compromise the safety, durability and performance of this product, which may risk injury to the user of this product and/or diminish the product life cycle. Jasper Group assumes no liability in these instances.

Assembly of Modular Components into Credenza Shell *(continued)*

Style B Modular Credenza with Wing End

Step 1 Preparing the Modular Components

- Unpack the modular and place in the proper order for installation, matching up the correct credenza top width.
- Remove drawers or doors to access the top fastening strip inside the modular units as needed.
note: keep drawers in the correct order, each drawer has been fitted to a particular location in the modular unit.
diagram 4

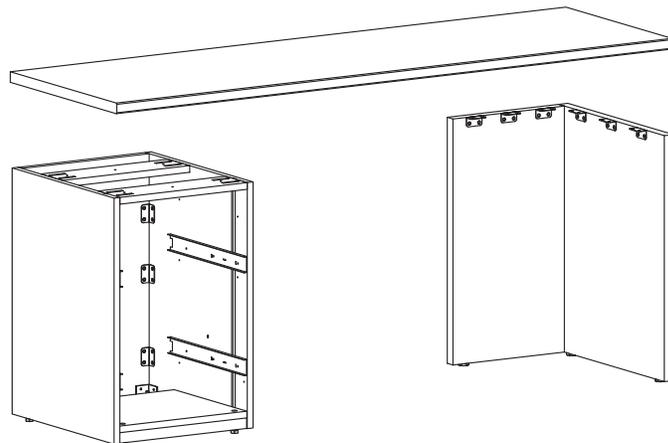


diagram 4

Step 2 Assembling the Modular Components

- Level in place the modular base cabinet to each of the other cabinets, if applicable. Use the bar clamp to secure and ensure the units are tight. Fasten the units together with #8 x 1¹/₄" screws. *diagram 1 in style A*
- Align the credenza top on to the unit(s) and to the wing end. Even out the top from side to side to the proper width. Clamp the top into place. *diagram 5*
- Fasten the top using #8 x 1¹/₂" Pan Head Wood Screws through the top fastening rails on the pedestal(s).
- Fasten the top using #8 x 5/8" Pan Head Wood Screws screws through the brackets on the wing end.
- Re-install the drawer and doors into the units. Check to make sure the unit is level.

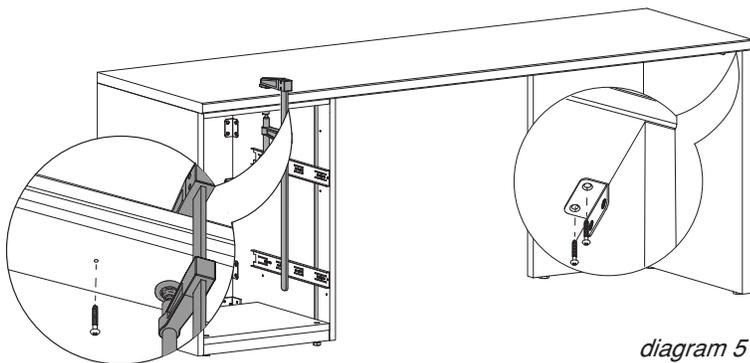


diagram 5

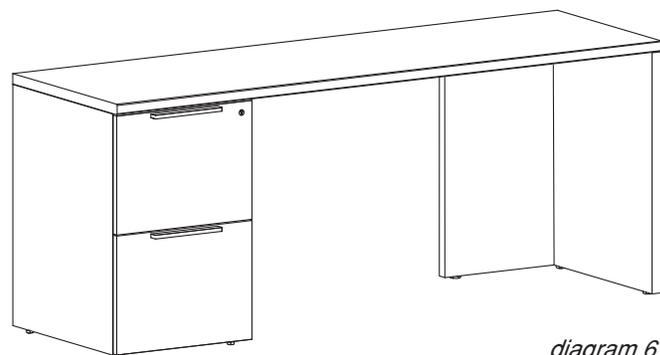


diagram 6

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