

# FORGE UPPER CABINETS

## Install Instructions

### Tools Required

- Pencil
- Tape Measure
- Laser Level
- Level (Small and Large)
- Hand Clamps
- Drill
- Drill Bit Sets and Screw Sets
- Circular Saw (w/Rip Fence) or Portable Table Saw

### Hardware Included

- 8 - 5/8" Screws (per filler)

### Installer Provided Hardware

- It is the responsibility of the installer and/or contractor to select and install the proper fasteners in the structural wall.
- 1-1/2" Screws (anchor the cabinet to the wall through the back panel)
- 1-1/4" Screws (optional—to attach cabinets together)

### Installation

1. Remove doors as shown in (Figure A).
2. Measure from the top of the cabinet to the bottom edge of the knife board that will attach to the wall (Figure B).
3. Measure from the edge of the cabinet to the knife board that will attach to the wall (Figure B). Make sure the knife board is centered in the cabinet.
4. Mark the wall where the top of the cabinets will be placed. Measure down the distance from (Figure B) and set a Laser Level on that point. Mark the wall substructure along the laser line (Figure C).

Figure A

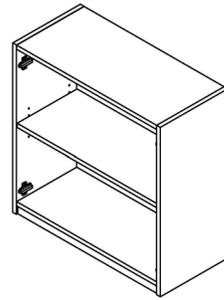


Figure B

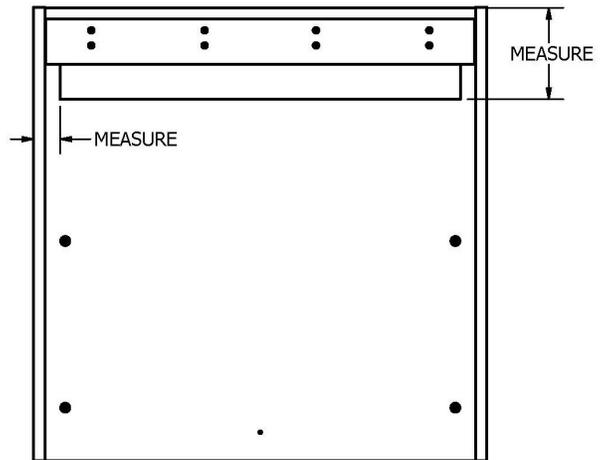
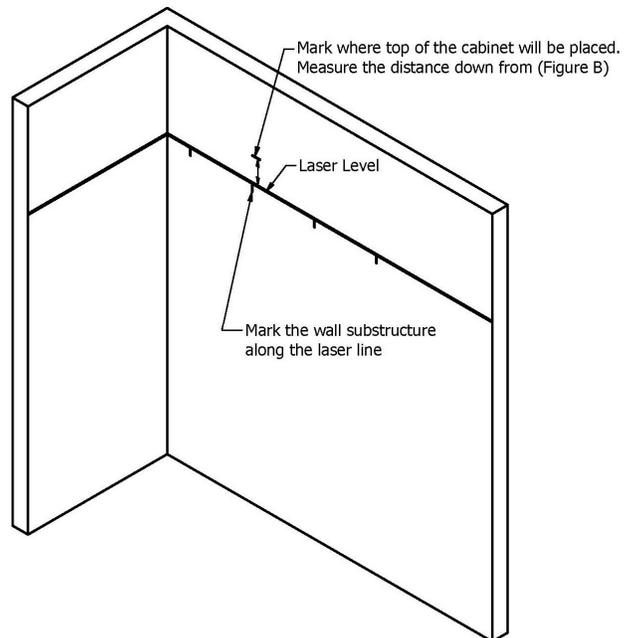


Figure C



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5. Attach the Knife Boards in the desired location, where the cabinets will be placed, lining the bottom edge with the laser level (Figure D) . Also, when placing the knife board make sure to add the measurement from the edge of the cabinet to the knifeboard from Step 3. Fasteners should attach directly into the substructure of the wall that were marked in (Figure C). If only 1 stud is available where the cabinets will be mounted, toggle anchors must be used. Fasteners must be flush with the face of the knife board and may need to be counter-sunk.

*Note: It is the responsibility of the installer and/or contractor to select and install the proper fasteners in the structural wall.*

6. Place the cabinet on the wall attaching the cabinet knife board to the wall knife board. Make sure the cabinet knife board is above the wall knife board then push the cabinet against the wall and slowly lower the cabinet into place. (Figure E).
7. If adding a Filler Panel, measure the distance from End Panel to the wall (Figure E).

Figure D

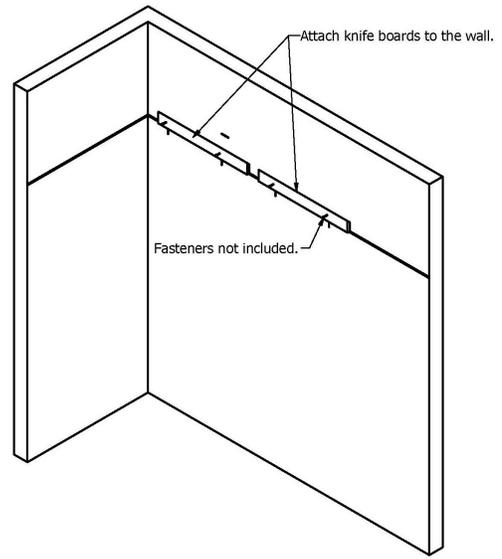
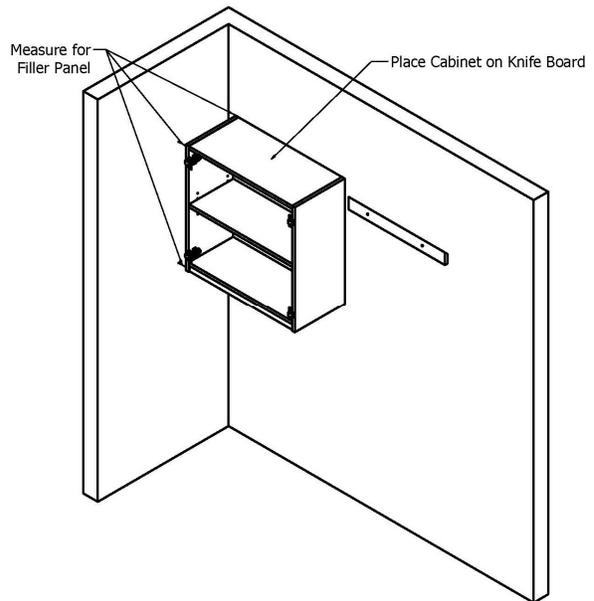


Figure E



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8. Mark the Filler Panels with dimensions from Step 7, drawing a straight line between the dimensions (Figure F). Cut the panel along the line using a circular saw or portable table saw.

*Note: Tape along cut line on front side of panel to prevent tear out.*

9. Remove the cabinet from the wall and attach the Filler Panel to the cabinet (Figure F). Make sure the Filler Panel is flush with the front and top edge of the End Panel. Attach using the provided L-brackets and 5/8" screws.

*Note: Hand Clamps can be used to secure the Filler Panel during attachment to the cabinet.*

10. Reattach the cabinet to the wall making sure the Filler Panel is flush with the wall. Attach additional cabinets aligning them with the first cabinet.

11. When all the cabinets are in the desired location, anchor them to the wall with a 1-1/2" screw placed 3-1/2" down from the inside of the top panel (Figure G).

Optional: Cabinets can be attached by screwing 8 x 1-1/4" screws between the cabinets. In door cabinets, attach the screws just below the door hinges. If using 2 open cabinets, attach screws 2" from top and bottom and inset 2". Use hand clamps between the cabinets to help support the cabinets when attaching.

*Note: Fastening cabinets together will deface the end panels that are attached.*

12. Re-attach the doors.

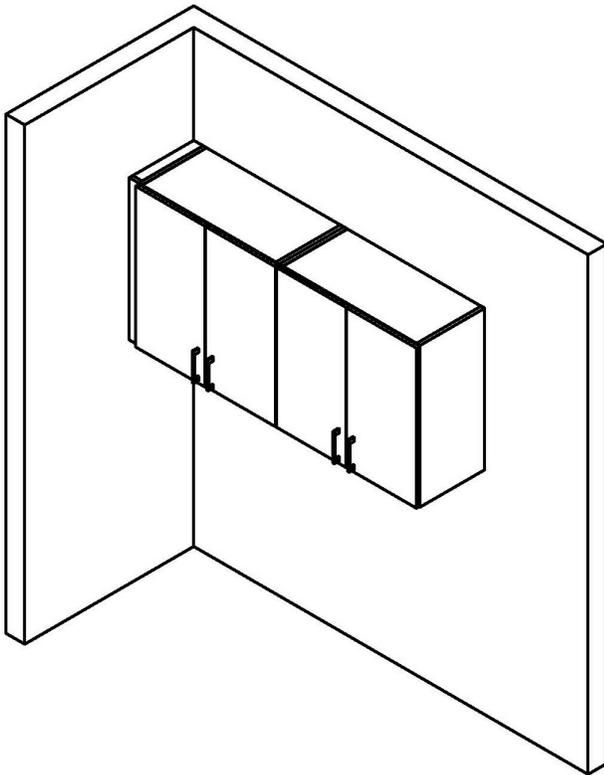


Figure F

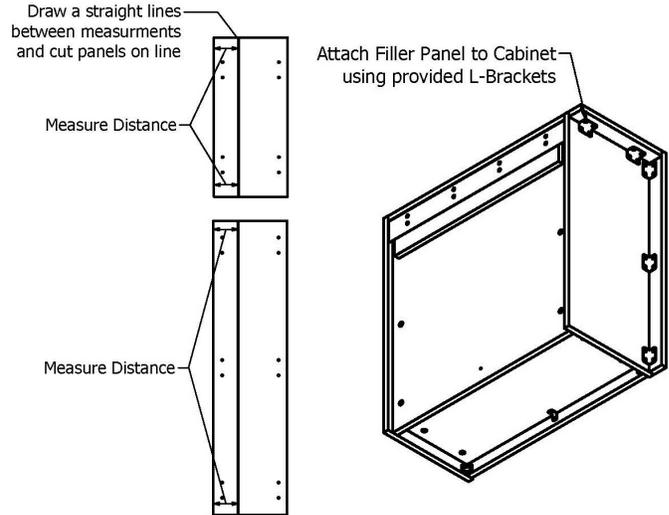


Figure G

