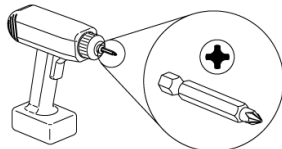


LOK TRAINING TABLES

Assembly Instruction for Removable Acrylic Modesty Panel

Recommended tools



#2 Phillips Head



1/8" Drill Bit



Measuring Tape

Hardware enclosed



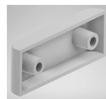
#8 x 5/8"
Panhead Screws
Qty= 6 for ≥60"
Qty = 4 for ≤48"



Angle Brackets
Qty= 3 for ≥60"
Qty=2 for ≤48"



1/4-20 x 1/2"
Phillips Head
machine screw
Qty= 6 for ≥60"
Qty=4 for ≤48"



Decorative
Metal Cap
Qty= 3 for ≥60"
Qty=2 for ≤48"

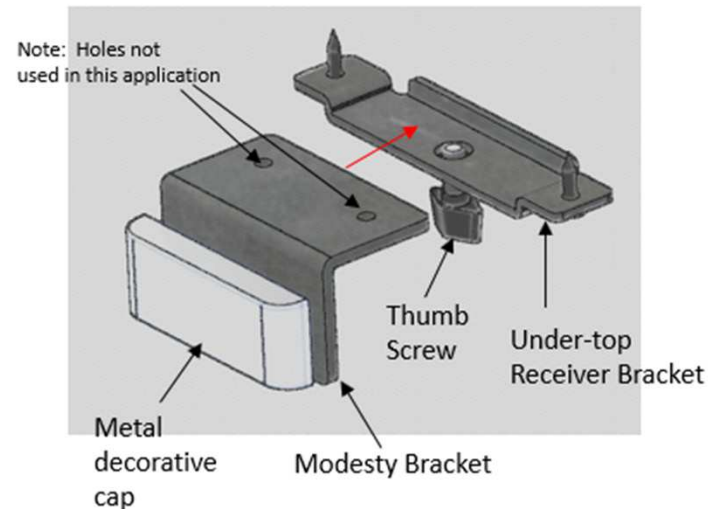


Under-top
Receiver
Bracket
Qty= 3 for ≥60"
Qty=2 for ≤48"

NOTE: all screws provided must be installed for proper installation and compliance with product warranty.



1. Align the bolt holes in the metal decorative cap with the pre-drilled holes on the front side of the acrylic modesty panel. Then align the larger 9/32" holes of the angle bracket with holes on the back side of the panel. Use (2) 1/4-20 x 1/2" machine screws to attach. (Fig.1A) Repeat for the remaining brackets. Panels for tables 60" and longer require (3) brackets. Panels for tables less than 60" require (2) brackets (Fig.1B)



LOK TRAINING TABLES

Assembly Instruction for Removable Acrylic Modesty Panel (Cont.)

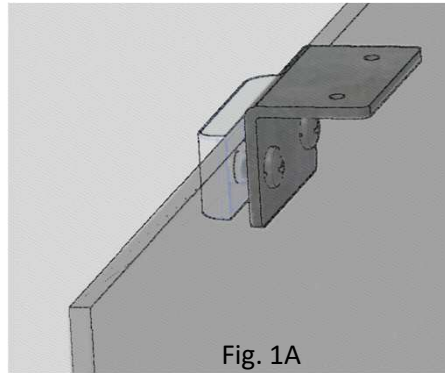


Fig. 1A

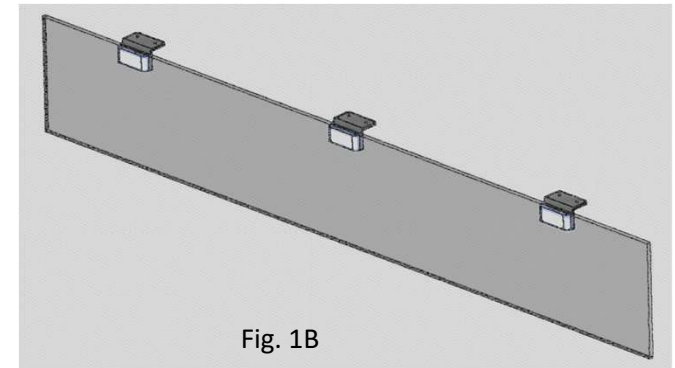


Fig. 1B

2. Position the modesty panel on the underside of the work surface. The modesty panel should be centered side to side (see diagram B). The face of the panel should be $\frac{9}{16}$ " from the approach edge of the work surface. (see diagram A)
3. Align the under-top receiver bracket with the modesty brackets. Mark the screw hole locations for the under-top receiver bracket on the underside of the work surface. Drill a $\frac{1}{8}$ " dia. x $\frac{1}{2}$ " deep pilot hole in the positions marked.
4. Align the receiver brackets with the pilot holes and secure each bracket in place with (2) # 8x5/8" panhead screws provided.
5. Insert the modesty brackets into the under-top receiver brackets and tighten in place using thumb screws. (see Fig. 2)

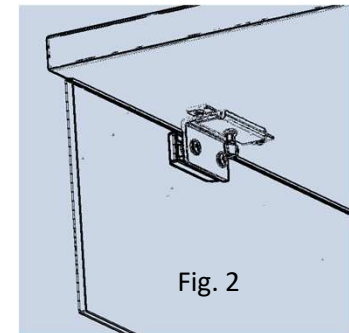


Fig. 2

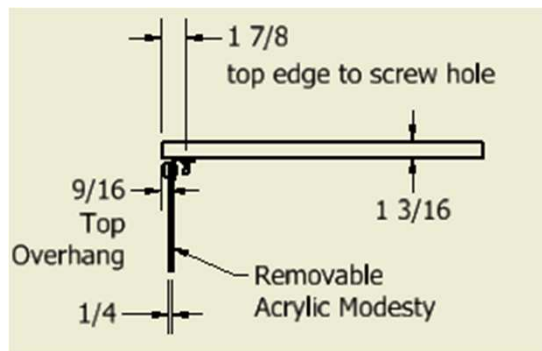


Diagram A

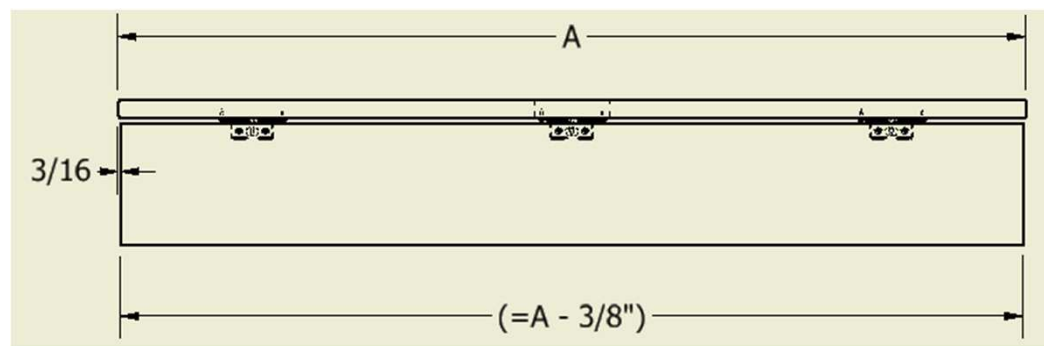


Diagram B