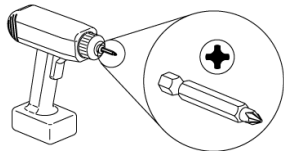


LOK TRAINING TABLES

Assembly Instruction for Fixed Cantilever Base on Rectangular Top



Recommended tools



#3 Phillips Head



1/8" Drill Bit



Measuring Tape

Hardware enclosed



#12 x 1" Phillips
Panhead Wood
Screws
Qty= 16



Set of (2) Bases

NOTE: all screws provided must be installed for proper installation and compliance with product warranty.

1. Place work surface bottom side up on a non-marring surface
2. Place the table legs on the work surface and align using measurements for your size table shown in the placement chart on next page. Mark the hole locations for each base.
3. Drill pilot holes 1/8"Ø x 1/2" deep in screw locations marked.
4. Align the leg mounting plate with the holes and secure in place with #12x1" panhead screws. Install (8) screws per leg.
5. If support rail is required for your size table (see chart on next page), refer to the separate instruction sheet for attachment.

LOK TRAINING TABLES

Assembly Instruction for Fixed Cantilever Base on Rectangular Top (Cont.)

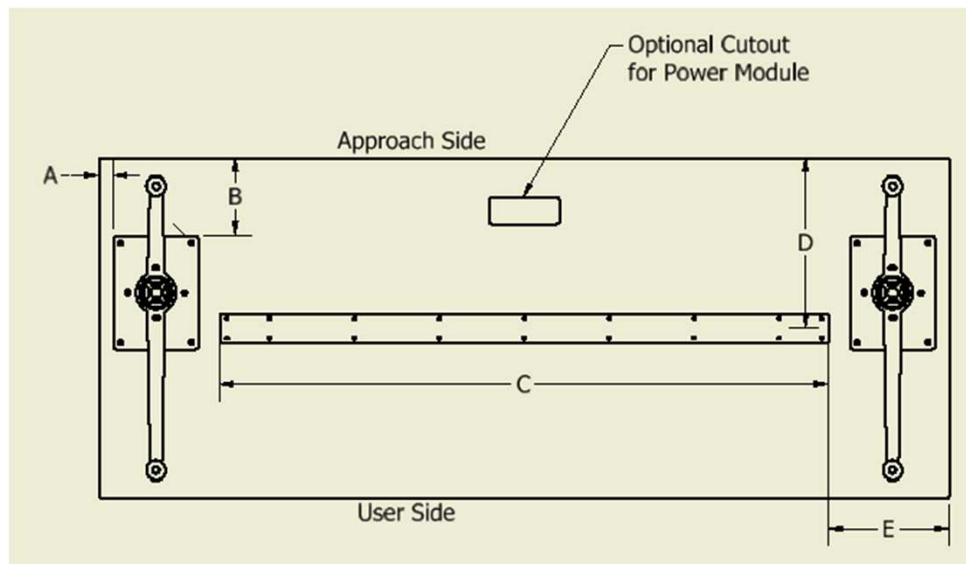


Diagram-A

Placement Charts

20" Deep Rectangular Top					
Fixed C-Base	End of top to Mount Plate edge	Approach Edge to Mount Plate edge	Support Rail Length	Support Rail Location from approach edge	Distance from end of top to end of support rail
Top Length	A	B	C	D	E
96	7	5	67	10	14 1/2
84	7	5	55	10	14 1/2
72	1	5	55	10	8 1/2
66	4	5	43	10	11 1/2
60	1	5	43	10	8 1/2
48	1	5	not required		
36	1	5	not required		

24" Deep Rectangular Top					
Fixed C-Base	End of top to Mount Plate edge	Approach Edge to Mount Plate edge	Support Rail Length	Support Rail Location from approach edge	Distance from end of top to end of support rail
Top Length	A	B	C	D	E
96	7	5 1/2	67	12	14 1/2
84	7	5 1/2	55	12	14 1/2
72	1	5 1/2	55	12	8 1/2
66	4	5 1/2	43	12	11 1/2
60	1	5 1/2	43	12	8 1/2
48	1	5 1/2	not required		
36	1	5 1/2	not required		

30" Deep Rectangular Top					
Fixed C-Base	End of top to Mount Plate edge	Approach Edge to Mount Plate edge	Support Rail Length	Support Rail Location from approach edge	Distance from end of top to end of support rail
Top Length	A	B	C	D	E
96	7	8	67	15	14 1/2
84	7	8	55	15	14 1/2
72	1	8	55	15	8 1/2
66	4	8	43	15	11 1/2
60	1	8	43	15	8 1/2
48	1	8	not required		
36	1	8	not required		