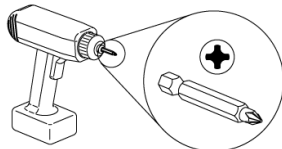


LOK TRAINING TABLES

Assembly Instruction for Tilt T-base on Rectangular Top

Recommended tools



#2 Phillips Head
#3 Phillips Head

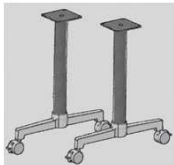


1/8" Drill Bit

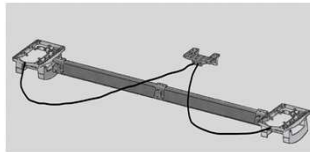


Measuring Tape

Hardware enclosed



Set of (2) Bases



Tilt Mechanism



#12 x 1"
Panhead
Screws
Qty= 16



#1/4-20 x
1/2" Panhead
Machine
Screws
Qty= 8



#8x5/8"
Panhead
Screw
Qty= 6



Cable Retainer
Qty= 6

NOTE: all screws provided must be installed for proper installation and compliance with product warranty.



1. Place work surface bottom side up on a non-marring surface
2. Mark the positions for the front outside hole locations on the left and right side of the top per dimensions A & C (see Diagram-A and the Placement Chart).
3. Place the flip mechanism assembly on the work surface as shown in Diagram-A, aligning the front outside screw holes in the flip assembly with the points marked in step 2. Mark the positions for the remaining mounting screw locations. Activate the tilt release handle to access holes in center of mount plate. There are a total of 16 holes (see Fig1A & Fig1B) Drill pilot holes 1/8"Ø x 1/2" deep in screw locations marked.
4. Use the (16) #12x1" panhead screws provided with the flip mechanism to secure the mechanism to the top. ****Note that the cables should be routed between the stretcher rail and the bottom side of the work surface**.**
5. Locate the tilt release handle per Diagram-A. Handle is centered side-to-side. Mark and drill pilot holes. Use (4) #12x1" panhead screws to attach.
6. Use (6) cable retainer clips and (6) #8x5/8" panhead screws to secure cables to bottom of work surface.
7. Align the mounting plate of leg with holes in the flip mechanism. Use (4) 1/4-20x 1/2" machine screws to attach each leg.

LOK TRAINING TABLES

Assembly Instruction for Tilt T-base on Rectangular Top (cont.)

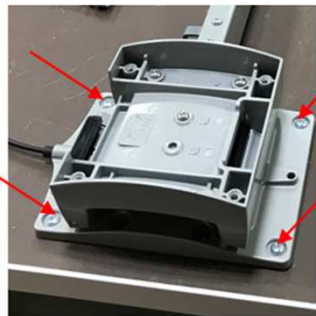
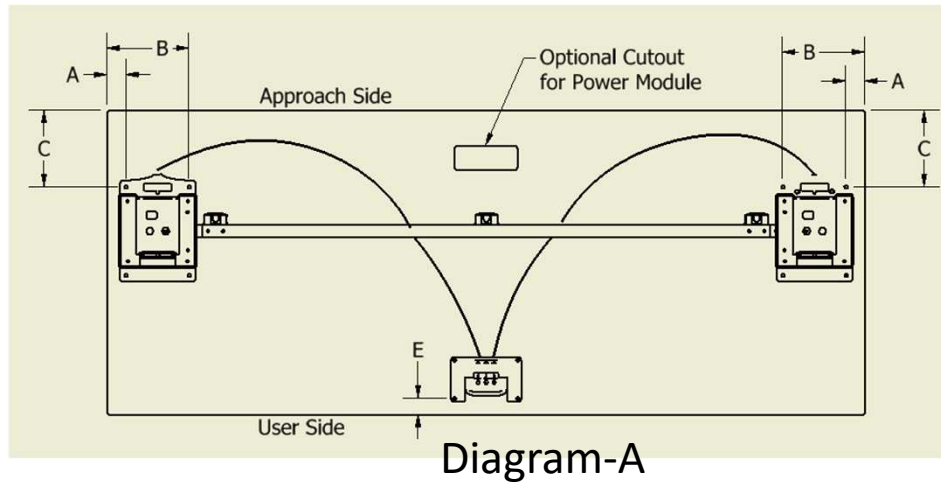


Fig 1A

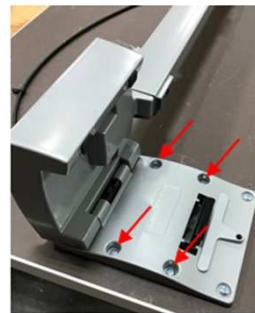


Fig 1B

Placement Charts

20" Deep Rectangular Top					
Tilt T-Base	End of top to Tilt Mech Outside Hole Location	End of top to Tilt Mech Inside Hole Location	Approach Edge to Tilt Mech Approach Hole Location	Approach Edge to Tilt Mech User Side Hole Location	Distance from User Side edge to Tilt lever hole
Top Length	A	B	C	D	E
96	7 1/2	12 1/2	6 1/2	6 1/2	1 1/4
84	7 1/2	12 1/2	6 1/2	6 1/2	1 1/4
72	1 1/2	6 1/2	6 1/2	6 1/2	1 1/4
66	4 1/2	9 1/2	6 1/2	6 1/2	1 1/4
60	1 1/2	6 1/2	6 1/2	6 1/2	1 1/4
48	1 1/2	6 1/2	6 1/2	6 1/2	1 1/4
36	1 1/2	6 1/2	6 1/2	6 1/2	1 1/4

24" Deep Rectangular Top					
Tilt T-Base	End of top to Tilt Mech Outside Hole Location	End of top to Tilt Mech Inside Hole Location	Approach Edge to Tilt Mech Approach Hole Location	Approach Edge to Tilt Mech User Side Hole Location	Distance from User Side edge to Tilt lever hole
Top Length	A	B	C	D	E
96	7 1/2	12 1/2	8 1/2	8 1/2	1 1/4
84	7 1/2	12 1/2	8 1/2	8 1/2	1 1/4
72	1 1/2	6 1/2	8 1/2	8 1/2	1 1/4
66	4 1/2	9 1/2	8 1/2	8 1/2	1 1/4
60	1 1/2	6 1/2	8 1/2	8 1/2	1 1/4
48	1 1/2	6 1/2	8 1/2	8 1/2	1 1/4
36	1 1/2	6 1/2	8 1/2	8 1/2	1 1/4

30" Deep Rectangular Top					
Tilt T-Base	End of top to Tilt Mech Outside Hole Location	End of top to Tilt Mech Inside Hole Location	Approach Edge to Tilt Mech Approach Hole Location	Approach Edge to Tilt Mech User Side Hole Location	Distance from User Side edge to Tilt lever hole
Top Length	A	B	C	D	E
96	7 1/2	12 1/2	11 1/2	11 1/2	1 1/4
84	7 1/2	12 1/2	11 1/2	11 1/2	1 1/4
72	1 1/2	6 1/2	11 1/2	11 1/2	1 1/4
66	4 1/2	9 1/2	11 1/2	11 1/2	1 1/4
60	1 1/2	6 1/2	11 1/2	11 1/2	1 1/4
48	1 1/2	6 1/2	11 1/2	11 1/2	1 1/4
36	1 1/2	6 1/2	11 1/2	11 1/2	1 1/4