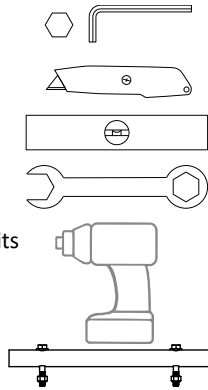


# Vision Cantilever Desk

## Install Instructions

### Tools Required

- L Keys- 8mm, 5/32"
- Knife
- Level
- 1/2" Wrench
- Driver with Flat and Phillips Bits



2 x Plate Installation Handle  
(Included)

### Hardware Included

- 10 - 5/16-18 Glides
- 8 - M10 X 1.5mm X 45mm Long
- 8 - M10 X 1.5mm X 16mm Long
- 6 - 1/4-20 X 1/4" Button Head Cap Screws
- 10 - M10 Washers
- 17 - #8 X 2 1/2" Panhead Wood Screws
- 12 - #8 X 1 1/2" Panhead Wood Screws
- 4 - #8 X 5/8" Panhead Wood Screws

### Installation

Note: Due to the product weight, it is required two or more people help with the installation of the desk.

1. Determine final desk location and orientation. Remove metal plates from the pallet using the supplied plate installation handles. The handles' bolts should be completely threaded into the matching threaded holes in the plate as shown in Figure A. The handles can then be used to team left from the pallet.
2. Determine the correct orientation of the Threaded Plate then thread the glides completely into the threaded plate. Sit the threaded plate in the correct orientation and location and use a flat headed bit in the driver to level the plate using the glides. See Figure A & B.
3. Using the Plate Installation Handles stack the two unthreaded plates on top of the leveled threaded plate using the glide stems to ensure alignment. Ensure the lift mounting holes are aligned on all plates.
4. Determine electrical routing using one of the three grommet holes. Unpack and place the credenza on top of the threaded plates using the glide stems to ensure alignment while routing the cords accordingly. See Figure C

Figure A- Left Desk Orientation Shown

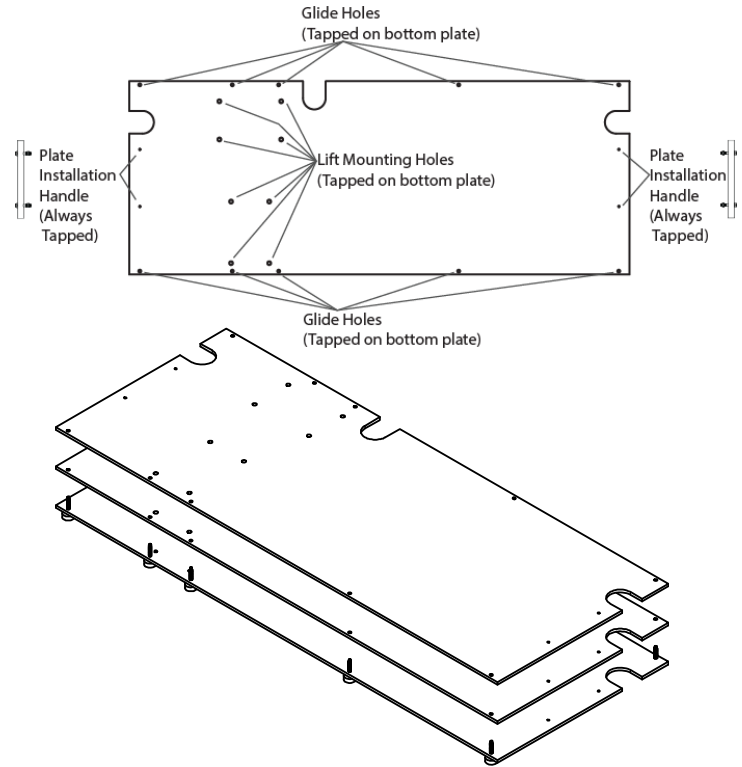


Figure B-Top view

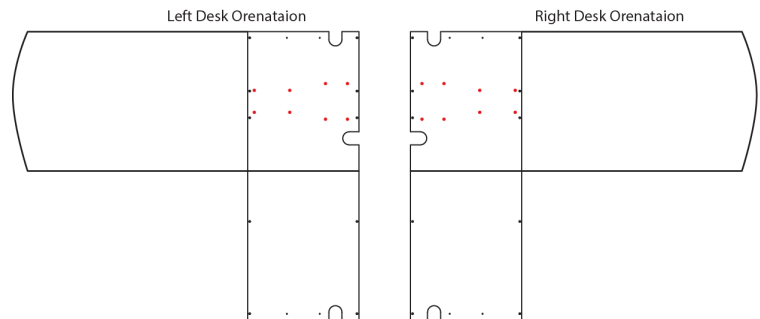
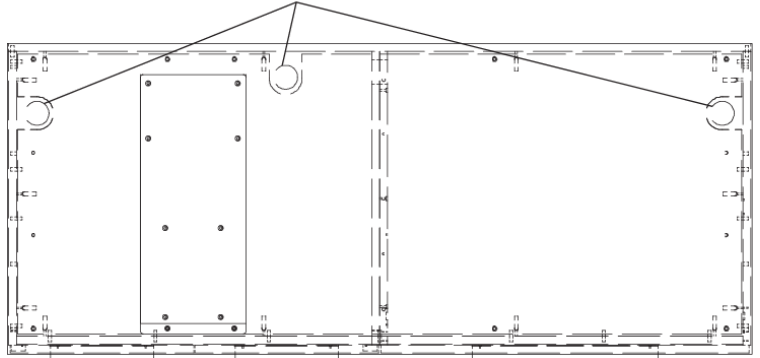


Figure C-Left Desk Orientation Shown

Power Infeed Locations



## Installation (Continued)

5. Install all supplied metal counterweights behind lateral file drawers using supplied wood screws.
6. Unpack and orient Lift Columns on Top Frame as shown in Figure D. Secure the lift to the frame using the supplied 8X M10 X 16mm Bolts and washers.
7. Connect the Control box to the lift columns with the supplied cabling and place outside the frame mounting area as shown. Route the control box's power cord into the mounting area and attach it to one of the lifts with a piece of tape as shown in Figure E.
8. Slide shroud over the lifts matching the orientation shown in Figure F. secure shroud to the frame using supplied 1/4-20 button head cap screws. See Figure E.
9. Flip frame assembly over and carefully slide lifts and shroud into cut out area of the Credenza. Do not damage credenza top with shroud when dropping into place. With one person hold frame upright, secure lifts to bottom plates using supplied M10 X 45mm bolts and washers. See Figure F.
10. Place surface on top of top frame and align the top edges with the credenza's edges. Secure Top to frame with supplied 10 x 2 1/2" wood screws using outside set of holes.
11. Mount lift control box and handset to the underside of the top using the 5/8" wood screws in the locations shown in Figure G.
12. Connect control box to power and initialize the lifts by pressing the down arrow on the handset until the movement stops. Reposition credenza if needed to ensure shroud does not come in contact with cutout in credenza. Press the up arrow to take the surface to the highest position. The desk is now initialized.
13. Check level of top to ensure level and use the glides on either side of the lifts if any adjustment is necessary.

Figure D

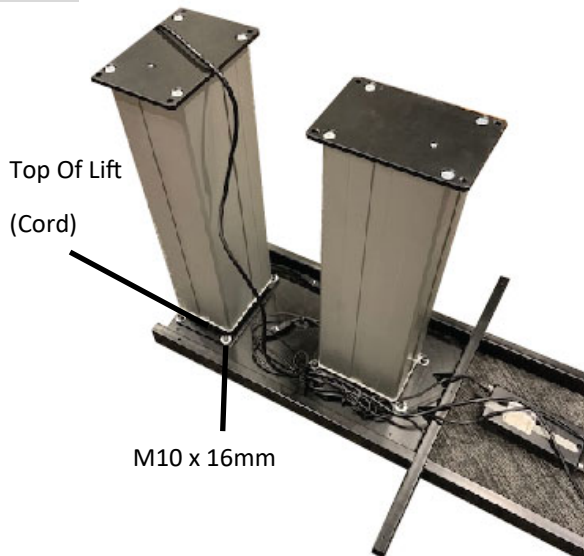


Figure E

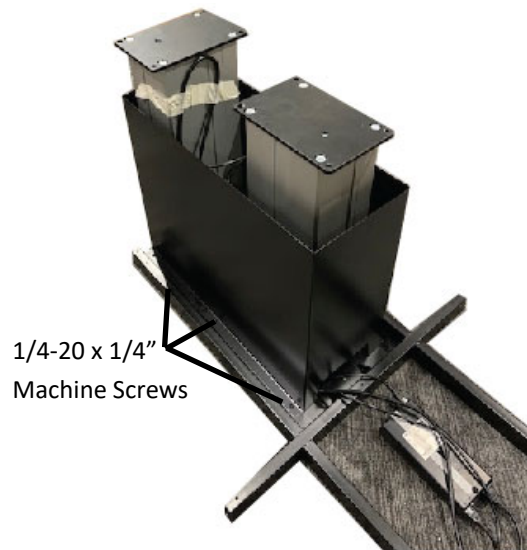


Figure F-Left Desk Shown



Figure G- Bottom of Left Desk Shown

