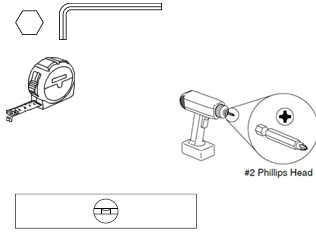


# Vision– Desk ADJUSTABLE HEIGHT

## Install Instructions

### Tools Required

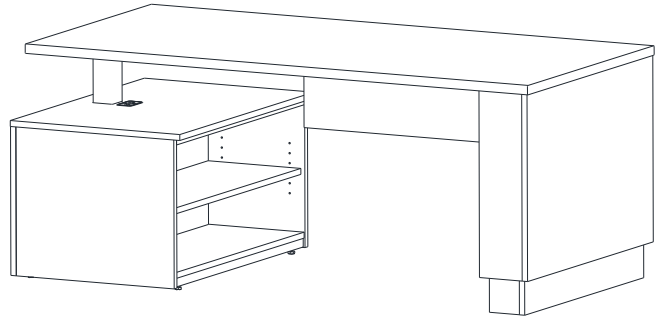
- 5MM Allen Wrench
- Tape Measure
- Screw Driver
- Level (Minimum 4' )



### Hardware Included

- (6) Min-fix Cams and Post
- (16) #10 X 7/8 Pan Head Phillips
- (6) #8 X 5/8 Pan Head Philips
- 40" Wire manager (Protum)
- Hardware Bag
- (4) U-Brackets

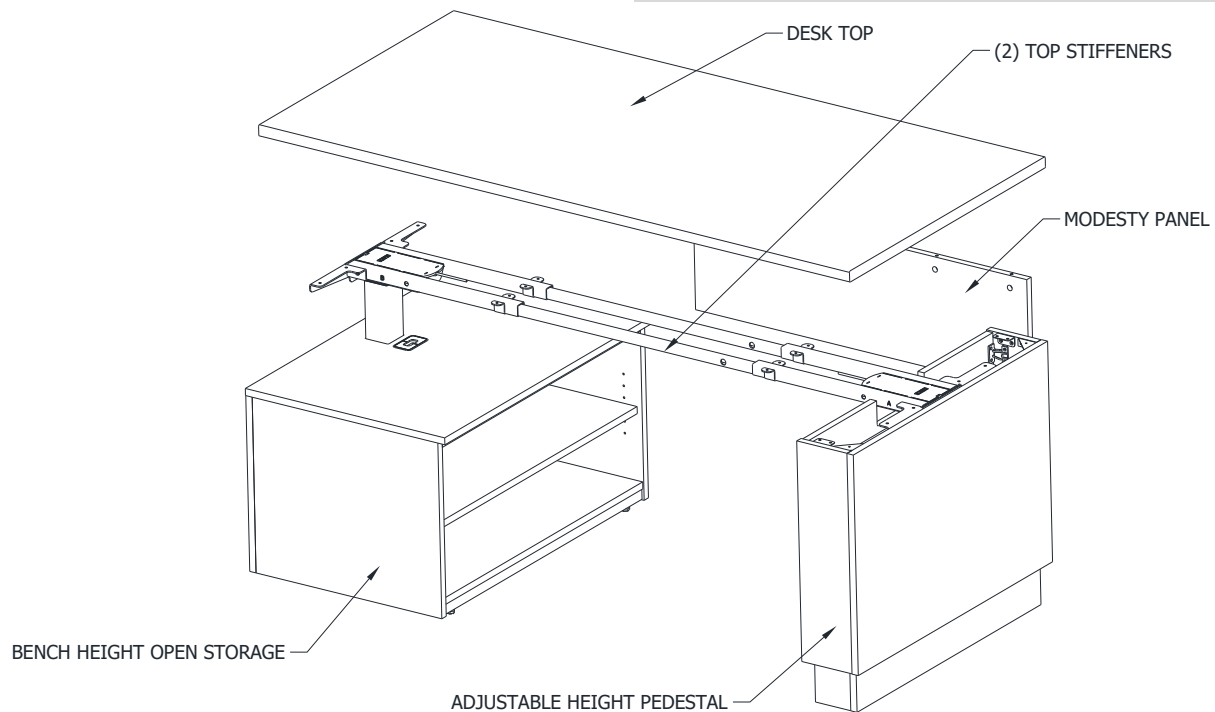
Figure A



RIGHT UNIT SHOWN LEFT IS OPPOSITE  
(NOTE: 18" DEEP UNITS HAVE NO SHELF)

### Installation

Figure B

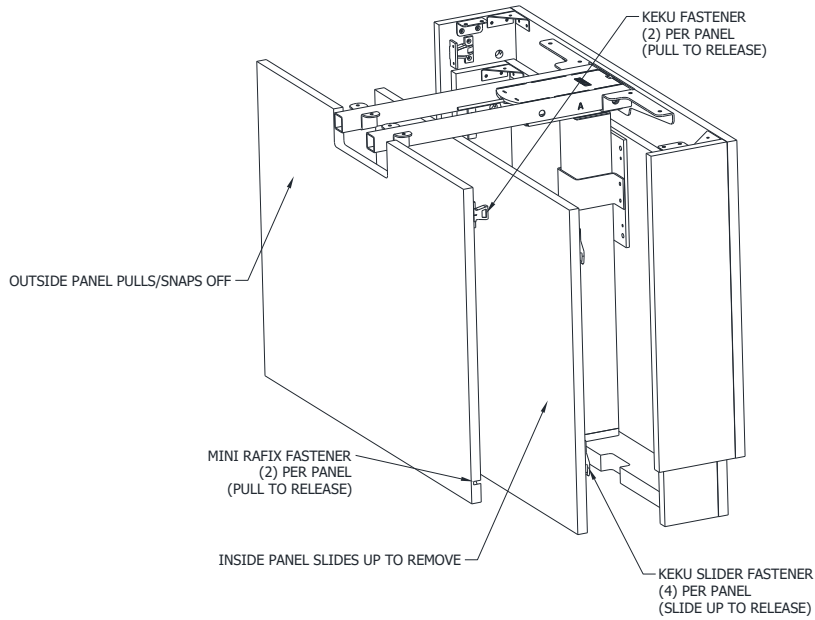


RIGHT DESK UNIT SHOWN LEFT OPPOSITE

## Installation (Door Panel Removable)

Remove outer panel by pulling out. Remove inner panel by sliding panel upward.

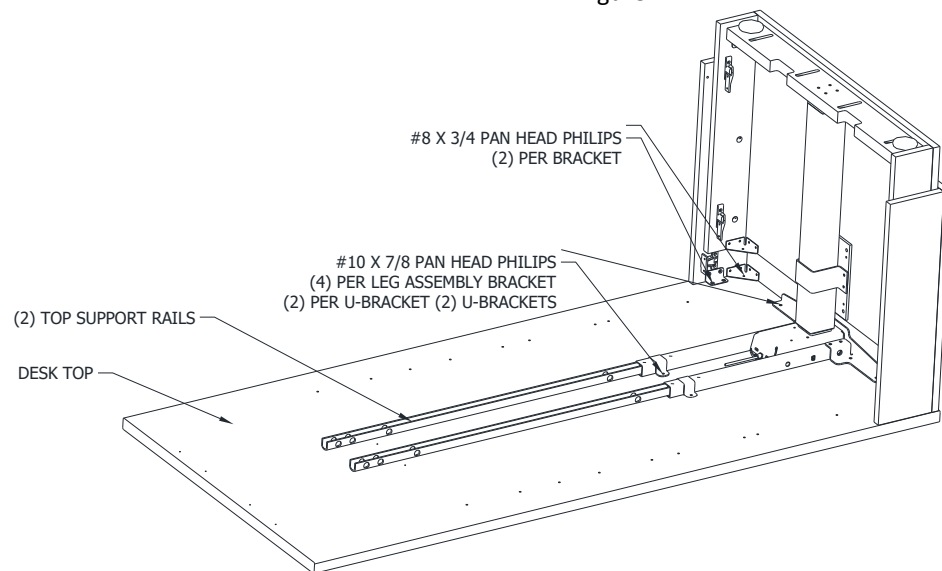
Figure C



## Installation (Pedestal Attach to Top)

Place Top face down on a scratch resistance surface. Place Pedestal on one side of top . Secure Pedestal to Top using #8 X 3/4 Pan Head Phillips screws to the 90° Bracket and Corner Bracket. (2 places) Secure Leg Plate Bracket and U-Bracket (2) to Top using #10 X 7/8 Pan Head Phillips. Slide (2) Top Support Rails into Leg assembly.

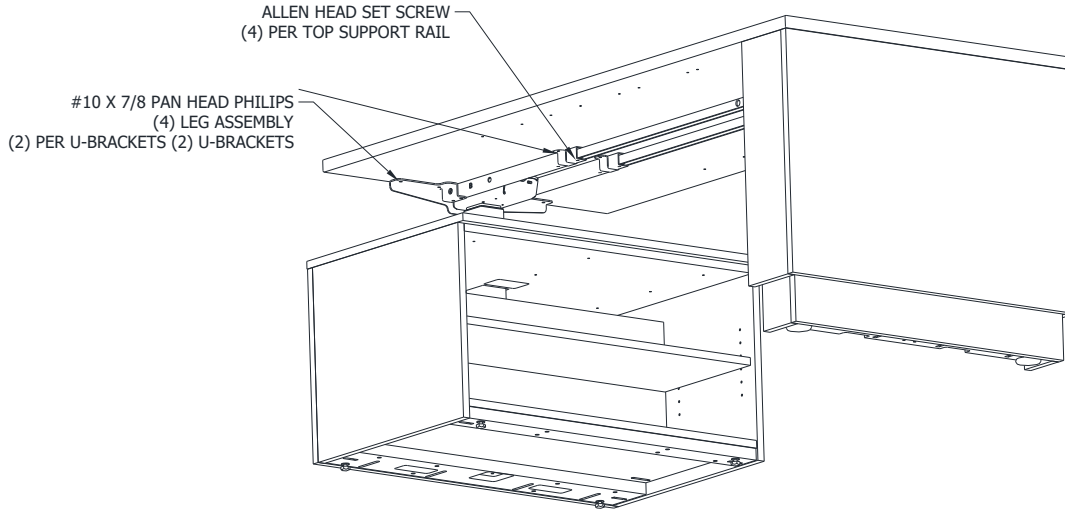
Figure D



## Installation Desk Assembly

Position Bench Height Pedestal in place. Slide Top assembly into place, insuring Top Support Rail slide into the Bench Height Leg assembly. Secure Pedestal to to using #10 X 7/8 Pan Head Phillips screws. Lock both sides of Top Support Rails into place using 5mm Allen Wrench.

Figure (E)

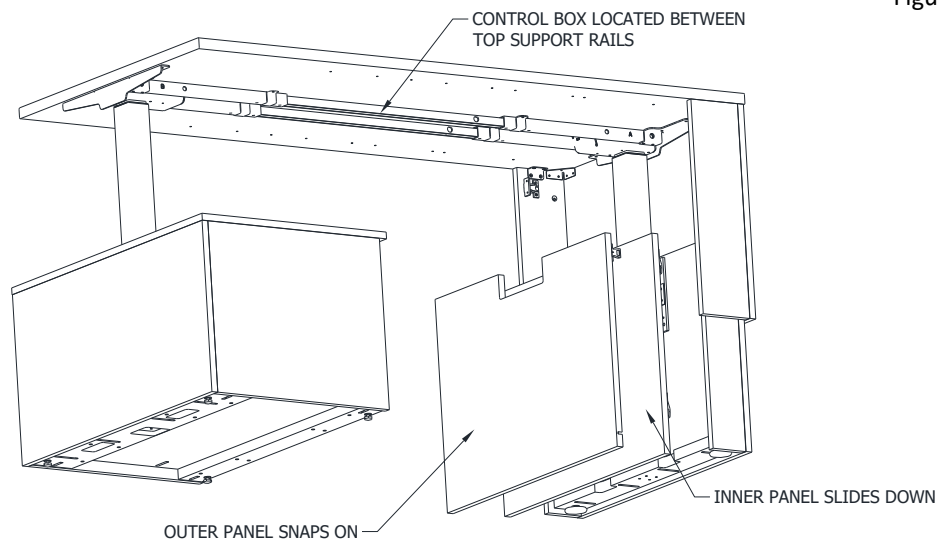


## Installation (Cabinet)

Attach electrical components to each leg. Connect power cord, leg electrical, and control switch to Control box. Secure Control box between top support rails. Plug in power cord to source. Must re-set Control box by holding down both the up and down button at the same time till top lowers and re-sets. Raise top to allow access to underneath side of top. Secure all electrical wires with the wire clips that are provide in clean and uncluttered appearance. Reattached Inner Panel (slide down). Reattach Outer Panel (snap in). Wire manager can be position on either pedestal, to be located vertically above cutout on Pedestals and inside Leg Assembly. Secure both ends.

Note: User discretion to where up/down switch is located.

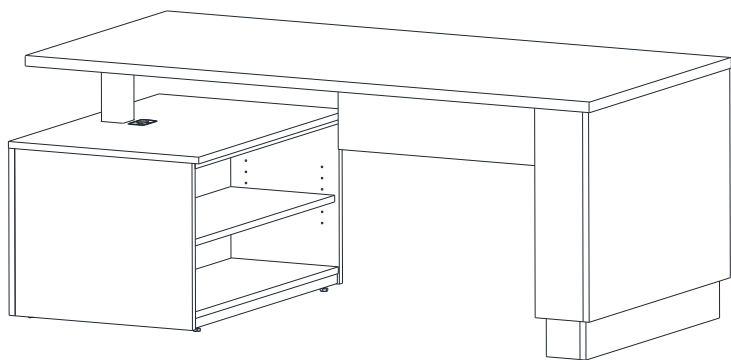
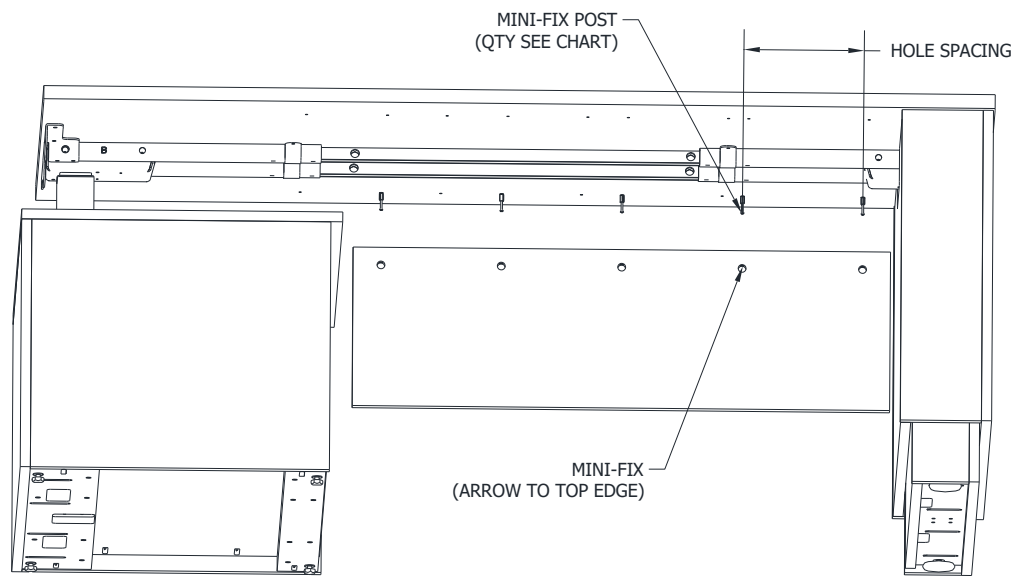
Figure (F)



Installation (Modesty Panel)

Install Mini-fix Cam into Modesty panel with arrow facing to the top edge. Insert Mini-Fix post into Top, using (Table 1-1) to locate post. Turn Mini-Fix cam clockwisw to secure Modesty Panel.

Figure (G)



RIGHT UNIT SHOWN LEFT IS OPPOSITE  
(NOTE: 18" DEEP UNITS HAVE NO SHELF)

| A   | B            | C            | D   |
|---|--------------|--------------|-----|
| MODESTY PANEL = POST AND MIN-FIX REQUIREMENTS TABLE 1-1 |              |              |     |
| PEDESTAL DEPTH  | TABLE LENGTH | HOLE SPACING | QTY |
| 24"   | 60"          | 8"           | 4   |
| 24"   | 66"          | 9-7/8"       | 4   |
| 24"   | 72"          | 8-15/16"     | 5   |
| 18"   | 60"          | 9-7/8"       | 4   |
| 18"   | 66"          | 8-15/16"     | 4   |
| 18"   | 72"          | 10-13/32"    | 5   |