

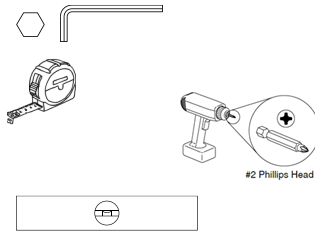
# Vision– L Shaped Desk Adjustable Height

## Install Instructions

Figure A

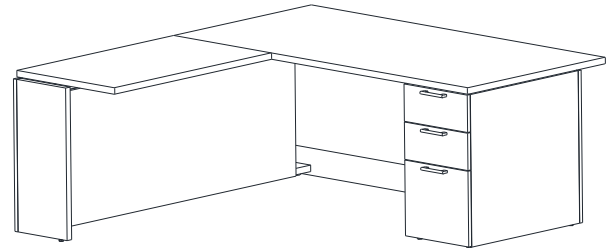
### Tools Required

- 5MM Allen Wrench
- Tape Measure
- Screw Driver
- Level (Minimum 4' )



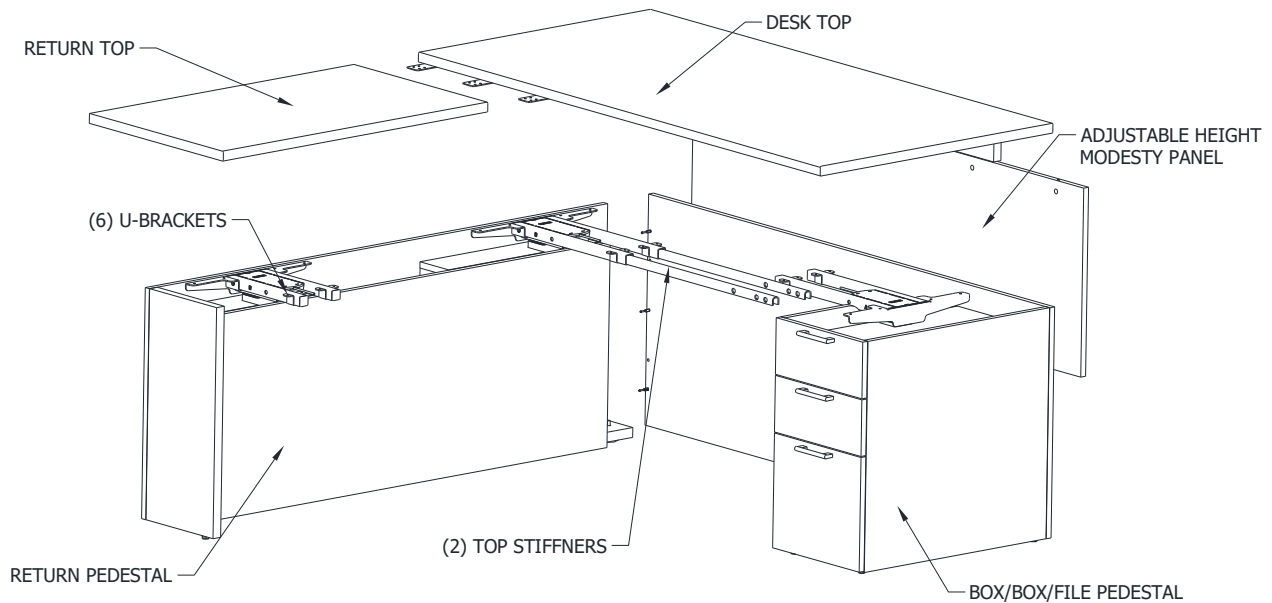
### Hardware Included

- (12) #8 x 3/4 Pan Phillips
- (11) Cams and Post
- (24) #10 X 7/8 Pan Head Phillips
- (3) Flat Bracket 13 GA X 2" X 5"
- (24) #8 X 3/4 Pan Head Philips
- 40" Wire manager (Protum)
- Hardware Bag



## Installation

Figure B



Right Unit shown Left opposite

## Installation (Top Stiffener and Top Mounting Alignment)

(1).Insert cam post into back panel (3) places. (Figure C). (2) Insert top stiffeners into leg assembly. Note: On 60" and 66" desk wide units you will have to remove the leg attach rail. Remove Top Mount Rail with 5mm allen head wrench. Remove plastic sleeve inside Top Mounting Rail with needle nose pliers. Align the 1st and 3rd holes of the top stiffeners with Top Mounting Rail holes, reinsert plastic sleeve.

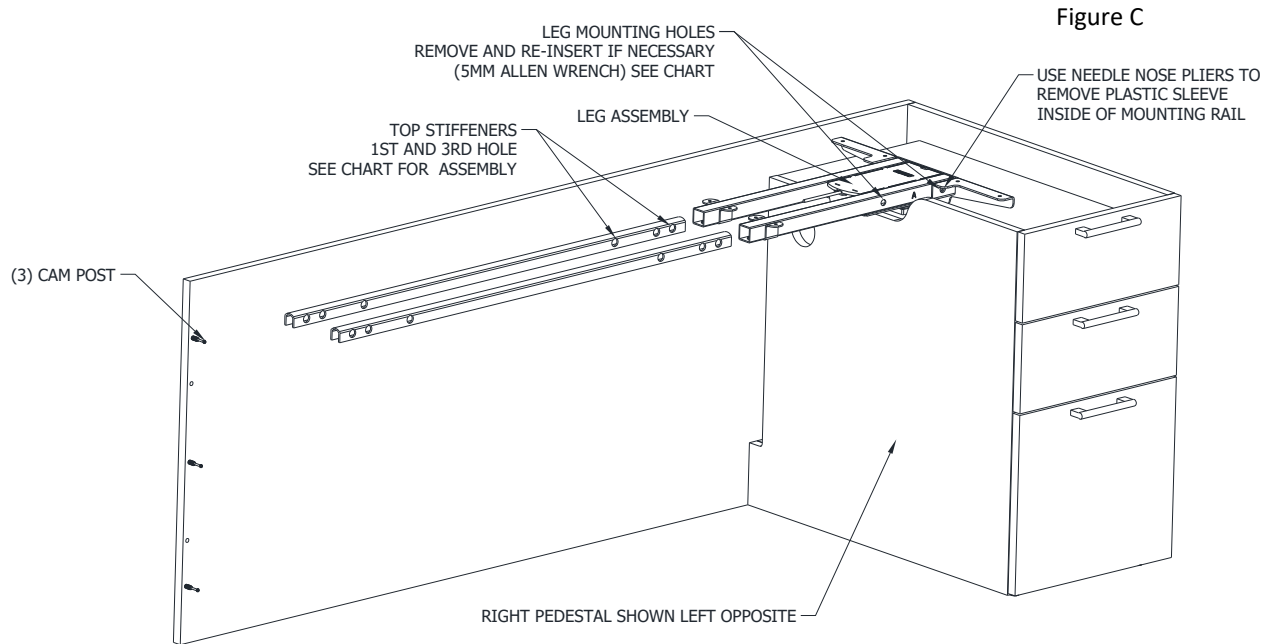


Figure C

Single Ped Breakfront and Flush Front (U & L TABLES)		
Desk Length	on one side	on opposite side
60"	1st & 3rd	n/a
66"	1st & 3rd	n/a
72"	center rail between holes	n/a

## Installation (Top and Return Top)

Determine right or left top per unit set up. Attach (3) Flat Brackets to underneath side of top using #8 x 3/4 PHP screws.

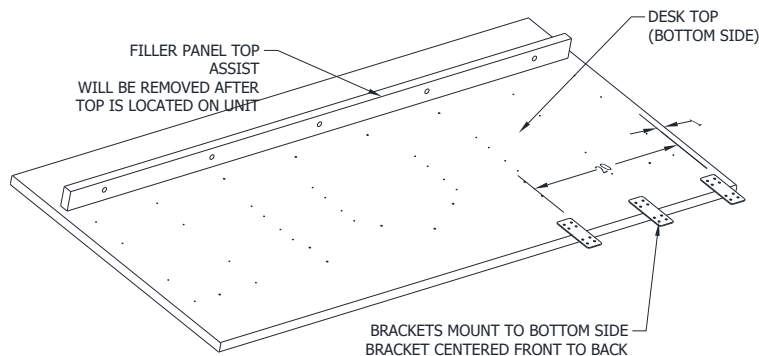


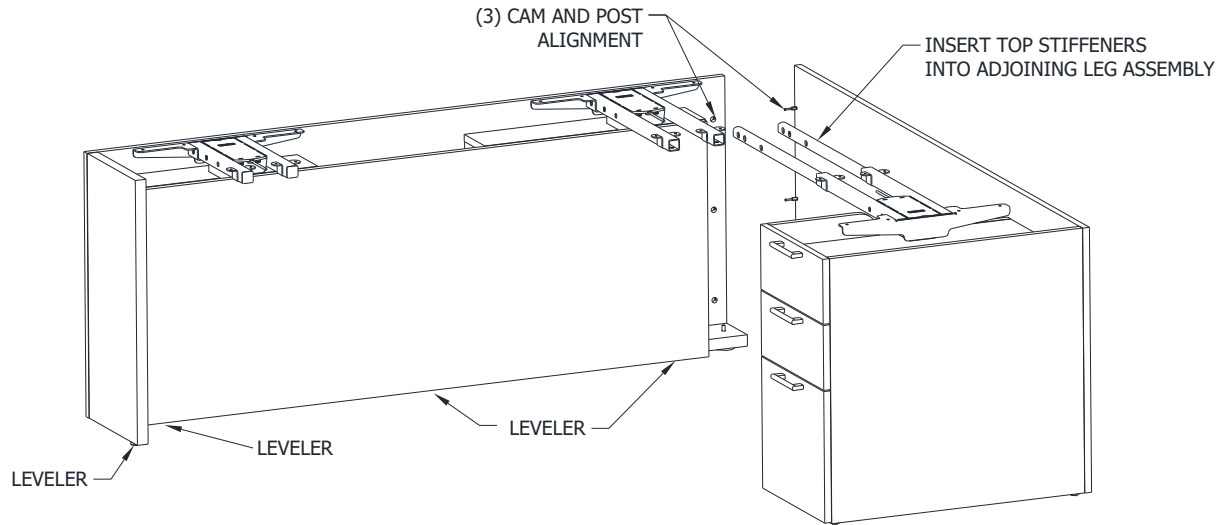
Figure D

RIGHT TOP ASSEMBLY SHOWN. LEFT OPPOSITE

## Unit Top Installation

(1) Set unit up per order. Drawer pedestal on one side and Return pedestal on opposite side. (2). Slide the (2) top stretcher bar in place, do not lock in place. (3). Align the Return pedestal and Drawer pedestal with Modesty panel, lock cam and post (turn Clockwise) (3) places. (4). Using a level to level Return pedestal, Drawer pedestal and Modesty Panel. Levelers located on bottom of pedestals.

Figure (E)

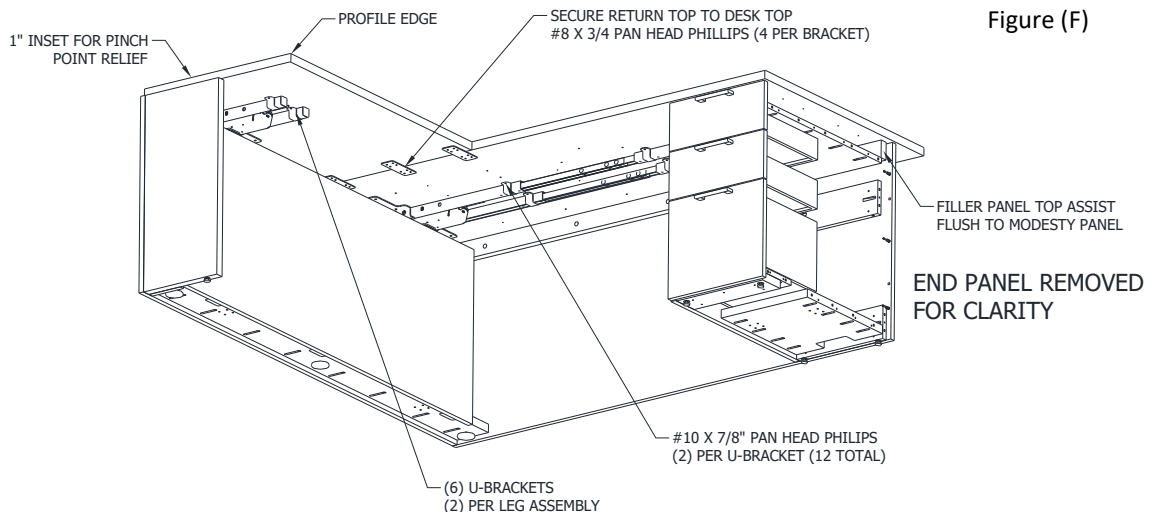


## Unit Layout Installation

(1) Set Desk top into place. Top filler assist panel will butt up to the Modesty panel inside face. (2) Secure Return top to Desk top. (3) Align Return pedestal along side with top, should be 1/16" top overhang. (4) Secure (6) U-Brackets with #10 X 7/8 PHP screws (2) per bracket.

Note: There will be a 1" inset on wing end edge for pinch point relief.

Figure (F)



## Installation (Cabinet and Top)

(1) Attach electrical components to each leg, check length of cords, longest cord to run from Return side. (2) Connect power cord, leg electrical, and control switch to Control box. (3) Secure Control box between top support rails. (4) Plug in power cord to source. Must re-set power box by holding down both the up and down button at the same time till top lowers and re-sets. (5) Raise top to allow access to underneath side of top. (6) Attach top leg bracket to top with #10 x 7/8 PHP screws, (4) per leg assembly. (7) Secure Top Stiffeners in place. (8) Remove Top assist filler. (cam and post counter clockwise) With top in fully up position place Adjustable Height Modesty Panel in opening between pedestal and the fixed Modesty Panel. (9) Secure panel with cam and post fasteners.. (turn clockwise) Secure all electrical wires with the wire clips that are provide in clean and uncluttered appearance. Wire manager can be positioned on either pedestal, to be located vertically above hole cutout on Drawer pedestal or Return opening. Secure both ends.

Note: User discretion to where up/down switch is located. (not over Drawer pedestal or return end panel)

Figure (G)

