

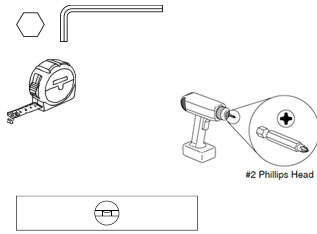
Vision-ADJUSTABLE HEIGHT DESK WITH RETURN

Install Instructions

Figure A

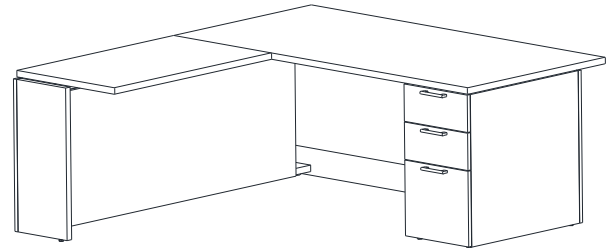
Tools Required

- 5MM Allen Wrench
- Tape Measure
- Screw Driver
- Level (Minimum 4')



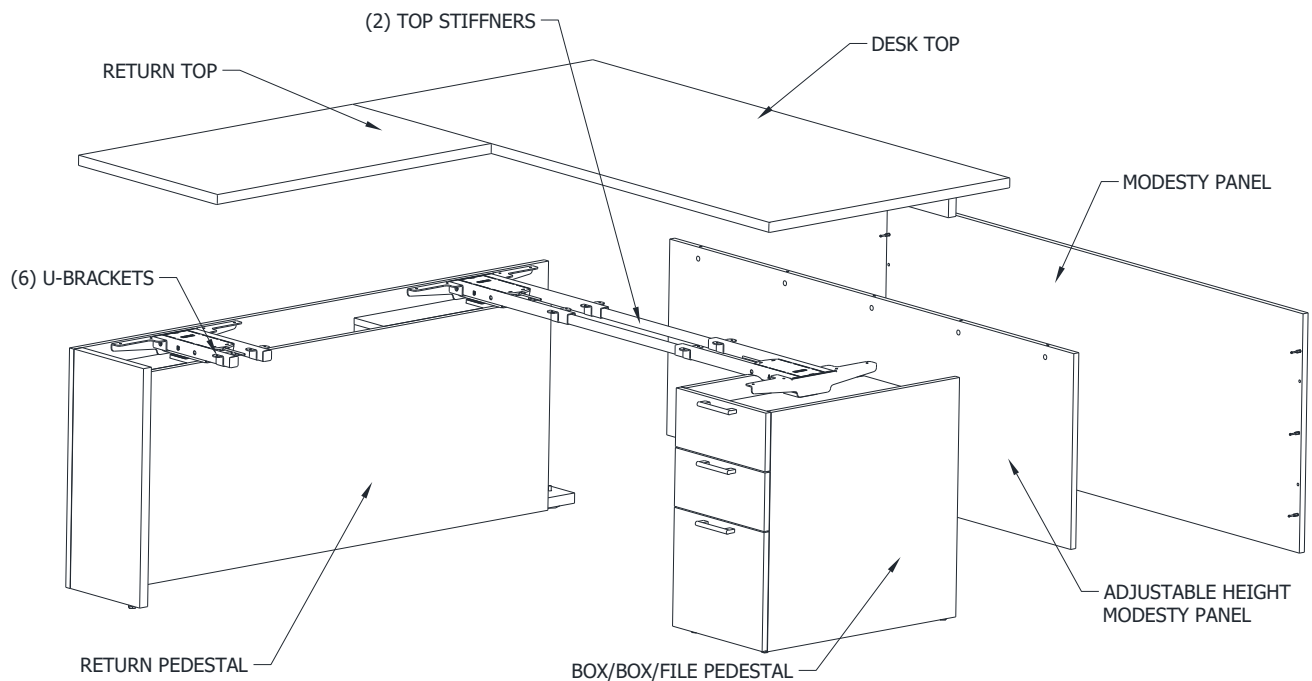
Hardware Included

- (12) #8 x 3/4 Pan Phillips
- (11) Cams and Post
- (24) #10 X 7/8 Pan Head Phillips
- (3) Flat Bracket 13 GA X 2" X 5"
- (24) #8 X 3/4 Pan Head Philips
- 40" Wire manager (Protum)
- Hardware Bag
- (6) U-Brackets



Installation

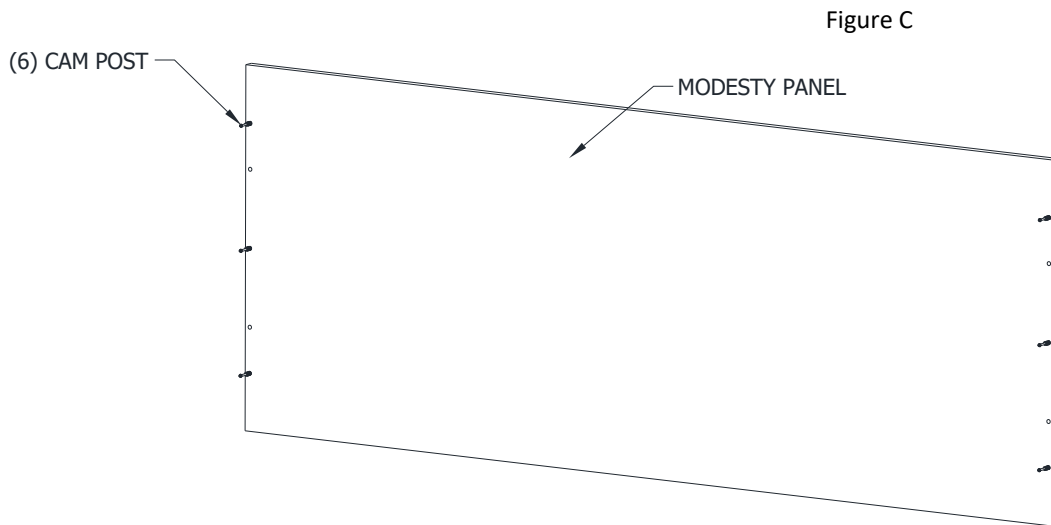
Figure B



Right Unit shown Left opposite

Installation (Modesty Panel)

Insert cams into back panel (6) places. (Figure C)



Installation (Top and Return Top)

Determine right or left top per unit set up. Attach (3) Flat Brackets to underneath side of top using #8 x 3/4" PHP screws. Note holes to outside of return top.

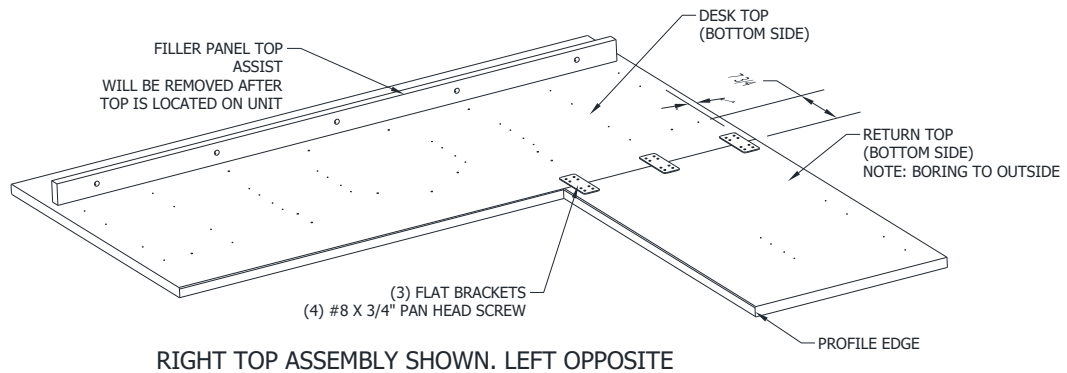
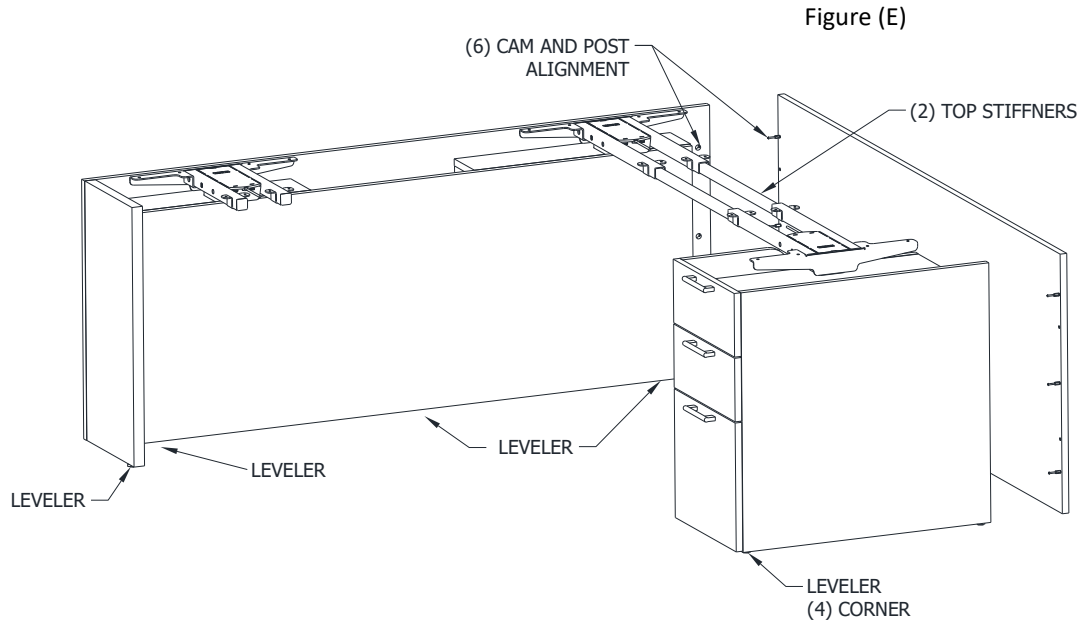


Figure D

Unit Top Installation

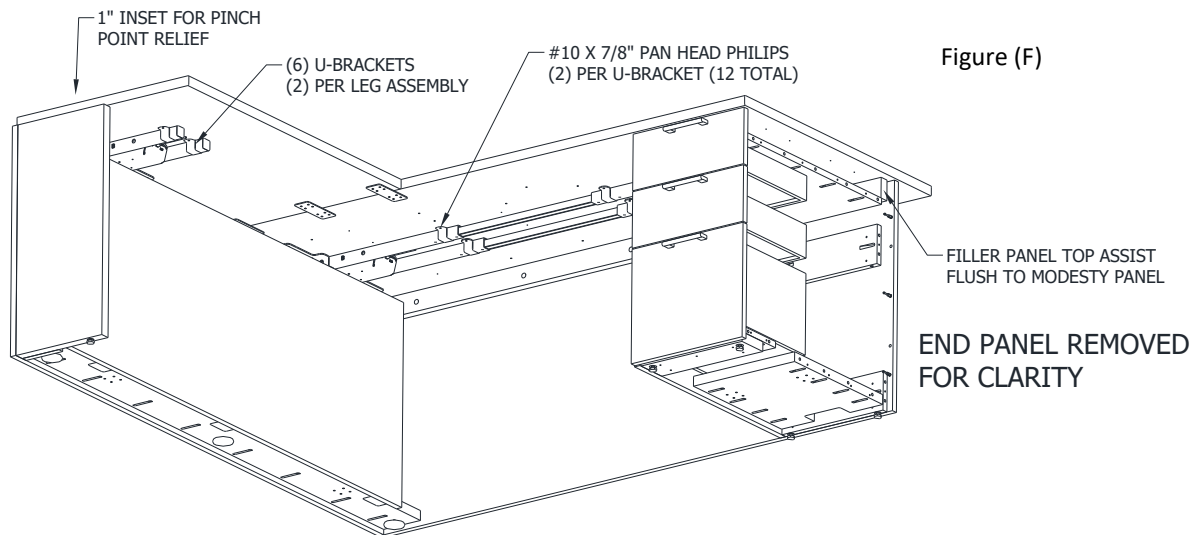
Set unit up per order. Drawer pedestal on one side and Return pedestal on opposite side. Slide the (2) top stretcher bar in place, do not lock in place. Remove the drawers from the Drawer pedestal notice where each drawer is located. Align the Return pedestal and Drawer pedestal with Modesty panel, lock cam and post (turn Clockwise) (6) places. Using a level to level Return pedestal, Drawer pedestal and Modesty Panel. Leveler located on bottom of pedestals. Re-insert drawers.



Unit Layout Installation

Set top into place. Top filler assist panel will butt up to the Modesty panel inside face. Align return pedestal along side with top, should be 1/16" top overhang. Secure (6) U-Brackets with #10 X 7/8 PHP screws (2) per bracket.

Note: There will be a 1" inset on wing end edge for pinch point relief.



Installation (Cabinet and Top)

Attach electrical components to each leg, check length of cords, longest cord to run from Return side. Connect power cord, leg electrical, and control switch to Control box. Secure Control box between top support rails. Plug in power cord to source. Must re-set power box by holding down both the up and down button at the same time till top lowers and re-sets. Raise top to allow access to underneath side of top. Attach top leg bracket to top with #10 x 7/8 PHP screws, (4) per leg assembly. Remove Top assist filler. (cam and post counter clockwise) With top in fully upright position place Adjustable Height Modesty Panel in opening between pedestal and the fixed Modesty Panel. Secure panel with cam and post fasteners.. (turn clockwise) Secure all electrical wires with the wire clips that are provide in clean and uncluttered appearance. Wire manager can be position on either pedestal, to be located vertically above hole cutout on Drawer pedestal or Return opening. Secure both ends.

Note: User discretion to where up/down switch is located. (not over Drawer pedestal or return end panel)

