

## Environmental Mission

**VISION:** Our goal is a sustaining partnership — supplier, manufacturer, and customer — for the long term protection and preservation of our environment for future generations.

**MISSION:** To achieve this vision we are dedicated to ensuring the health and well-being of all of our partners, reducing negative impact on the environment, and maintaining price structure by increasing efficiencies and reducing consumption.

The Jasper Group family of brands, including JSI, have been an environmentally conscious organization for more than 80 years. Founded in 1929 in southern Indiana by skilled German woodcrafters, we began as a manufacturer of durable well crafted furniture. Building a product that will last and not require disposal in a landfill is our focus. JSI is committed to “reduce, reuse and recycle” and to the conservation of our environment and its natural resources as well as the encouragement of our suppliers and customers to do the same. A goal of a “*Green Partnership*” (supplier, manufacturer and customer) is essential for the long term protection, preservation and sustainability of our environment for future generations. Our Mission is to continually maximize the use of sustainable raw materials and to search for new materials and processes that will not negatively impact our Environment.

**LOCATION:** Our manufacturing facilities in Indiana are often located within 500 miles from your project allowing you possible LEED credits toward Green Building Certification. With our diverse product offering, we provide a single source for all of your project needs allowing you to conserve our fossil fuels and reduce greenhouse gases.

**PACKAGING:** We place an emphasis on the minimal use of disposable packaging, while still providing adequate protection of the finished product. Our corrugated packaging is recyclable and reusable. The packaging we receive from our suppliers is also reused or recycled. We recycle more than one million pounds of cardboard annually.

**COMPLIANCE:** Our employees are trained in compliance with applicable Occupational Safety and Health Organization (OSHA) regulations to exceed all applicable Department of Environmental Management (DEM) and Environmental Protection Agency (EPA) regulations for air emissions, storm water and hazardous waste disposal. Our safety philosophy is a 360 degree circle of safety program which includes home, work and travel. Our manufacturing facilities use the DuPont Safety Training Observation Program (STOP) program for workplace accident prevention and awareness.

**MANUFACTURING FACILITIES:** All of our manufacturing facilities are geared toward eco-efficiency and are encouraged to continually improve and conserve. Wood not used in the direct manufacturing process is recycled for use in concealed reinforcement cleats and corner blocks. Additional scrap materials are burned in boilers to generate steam that is used in the manufacturing process to operate our dry kilns or to heat our manufacturing facility during the winter. This process reduces greenhouse gases, the use of fossil fuels, and reduction of the burden of waste placed in landfills. In addition to other energy savings techniques, our manufacturing facilities use high efficiency lighting, make use of power factor capacitors, and encourage the reduction of energy consumption and water usage. Condensation pumps are used to aid in water savings as well as extending boiler life.

**MANUFACTURING PROCESSES:** JSI manufacturing facilities utilize finish and assembly processes that best support the furniture requirements and applications. We continually test the latest equipment and materials available to reduce emissions while maintaining the best quality product possible. Finish lines utilize high efficiency spray guns and spray techniques to reduce waste material. Excess finish material, solvents and waste are recycled. Many assembly processes use water based glues that contain no hazardous ingredients.

**WOOD:** Wood is the most diverse, process friendly, and widely utilized natural resource in mankind’s history. No other natural resource can match the environmental advantages of wood. It is renewable, recyclable, biodegradable and carbon friendly. Utilizing the sun’s energy, trees grow and remove carbon dioxide from the air while giving off oxygen to benefit the entire planet. Harvesting mature trees in a sustainable forest allows the photosynthetic cycle to continue at full optimization. We are proud to use wood as our primary “GREEN” renewable resource.

**TEXTILES:** Many of our fabric options offer 100% recycled content. Our available leather alternatives contain no toxic materials, plasticizers, heavy metals or formaldehyde and have a 100% biodegradable back cloth. Foam, batting and poly-cord used in upholstered products are recyclable and contain various percentages of recycled content. Excess fabric and leathers not utilized in the upholstery process are supplied to recyclers and local charities for additional use.

**MATERIAL OPTIONS:** Alternative materials are available for consideration. Solid wood and engineered wood options like Lyptus®, Plyboo®, reclaimed woods, agricultural and post-consumer waste fiber products, soy-based resin bio-composites, Forest Stewardship Council (FSC) certified wood (the list continues to grow) all allow possible LEED credits toward Green Building Certification. These options can be considered for specific applications based on their performance.